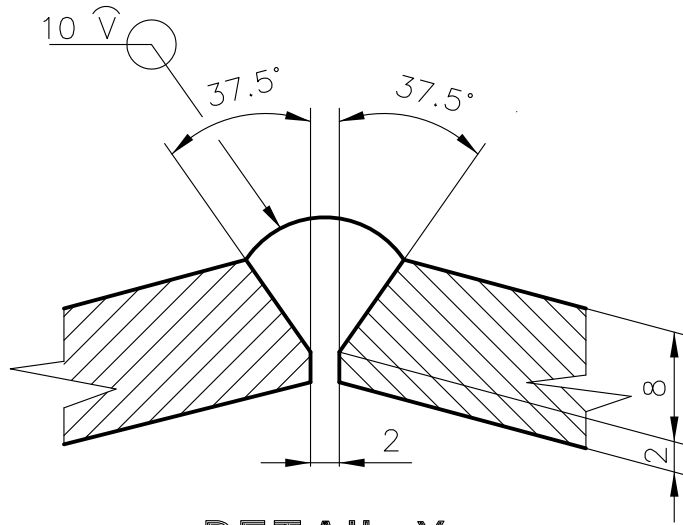


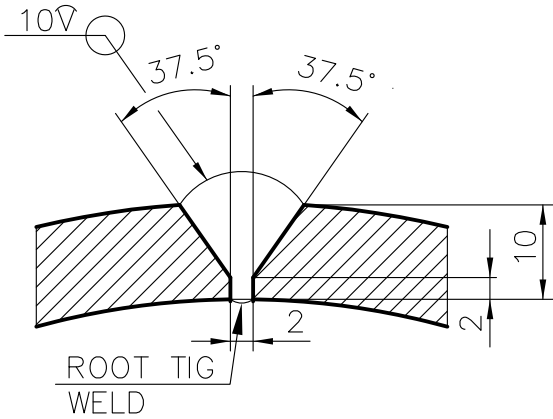
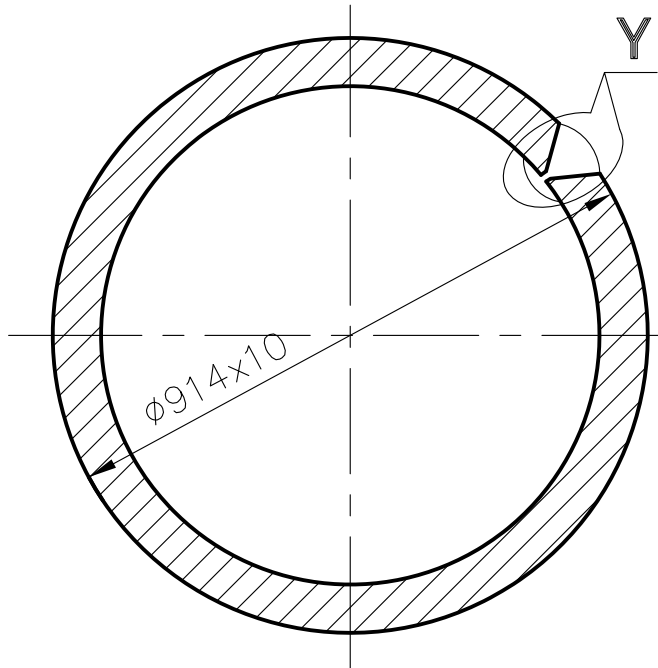
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3-80-468-34109

DRAWING No

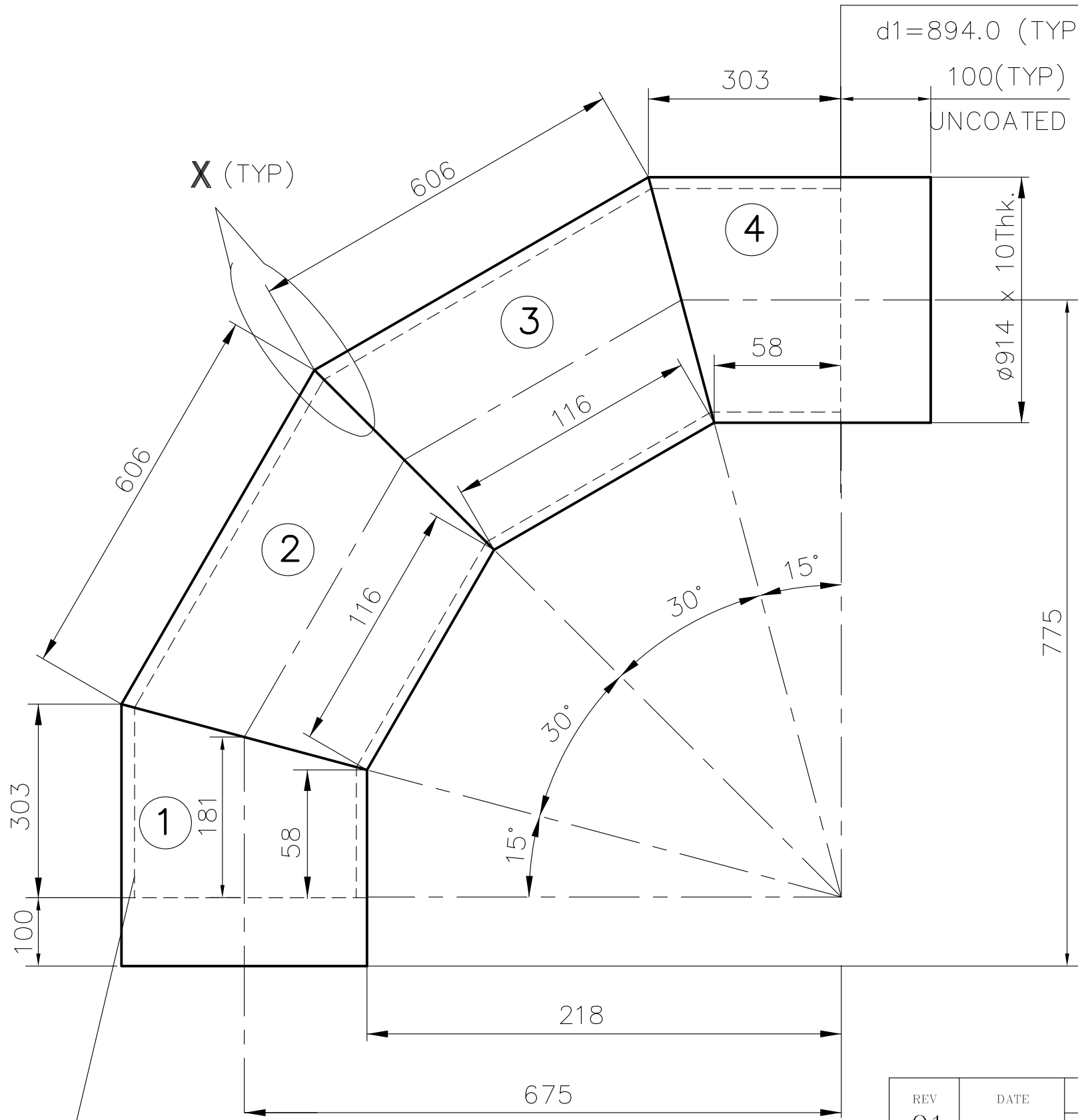


DETAIL-X



DETAIL -Y

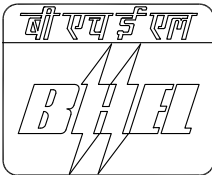
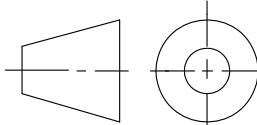
EP AS PER STY.D;
4-80-468-81178



GLASS FLAKE
COATING (TYP.)

NOTES: -

- PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER CUTTING PLAN
- WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- FULL PENETRATION OF WELDS TO BE ENSURED
- INTERNAL GLASS FLAKE COATING SHALL BE AS PER APPROVED QUALITY PLAN AND DRAWING 4-80-468-81177
- GLASS FLAKE COATING SHALL BE DONE AFTER WELDING THE STUBS AND ATTACHMENTS WHEREVER APPLICABLE.

01	P.F.PIPE ø914 x 10 ; L=1313	3-80-468-33952		15 211 098 0000	C	292	491		
			02	IS 2062 FE 410A		1			
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.			
			VAR NO.	MATERIAL SPEC.	C	QTY.			
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
			BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI, 600 017			NAME	SIGN	DATE	NO OF ITEMS
			DRN	BABU				26.10.17	
			CHD	P.SURESH				26.10.17	
			APPD	SESHAGIRI				26.10.17	
DEPT.	GRADE OF UN TOL. DIM			SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION			ITEM No.
CODE	C/M/F			N.T.S					
TITLE				CARD CODE	DRAWING No.				REV
90 DEG MITRE BEND OD 914 x 10 (R=0.75D)				U 01	3-80-468-34109				00